

INSTALLATION INSTRUCTIONS

TAILLIGHT GUARD 07 TOYOTA TUNDRA PART NUMBER

PARTS LIST:

1	Driver Side Taillight Guard	4	6-1.00mm x 25mm Phillips Bolts
1	Passenger Side Taillight Guard	8	6mm ID x 17mm OD x 1.5 Flat Washers
2	Support Brackets	2	6-1.00mm x 20mm Phillips Bolts
2	4-.70 mm x 15mm Philips Bolts	2	6mm Nylock Nuts
2	4mm Lock Washers		
2	4mm ID x 9mm OD x 1mm Flat Washers		

PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- Open the tailgate and remove the driver's side screws holding the taillight assembly.
- Grasp the taillight assembly with one hand and pull gently. **NOTE:** Be sure to pull straight out towards the side of the vehicle to avoid possible damage. This is the same procedure required to change a burn out taillight bulb in the assembly. For more info see owner's manual on replacing burn taillight bulbs.
- Once you have removed the taillight assembly, carefully disconnect the wire harness on the taillight assembly from vehicle and set aside.
- Mount (1) Support Bracket onto factory hole on the vehicle using (1) 6mm x 20mm Phillips Bolt, (1) 6mm Nylock Nut, and (2) 6mm Flat Washer (Figure 1). Tighten at this time.
- Re-connect the wire harness and carefully mount the taillight back onto vehicle.
- Carefully position Taillight Guard onto vehicle. Use the included (2) 6-1.00 x 25mm Phillips Bolts and (2) 6mm Flat Washers to mount Taillight Guard to vehicle (Figure 2). Do not tighten at this time. **NOTE:** If Mounting Brackets don't fit properly, they can be adjusted to fit properly using a pair of pliers.
- Attach Taillight Guard to Support Bracket using the included (1) 4-.70mm x 15mm Phillips Screw, (1) 4mm Lock Washer, (1) 4mm Flat Washer (Figure 3). Do not tighten at this time.
- Align and center Taillight Guard; then tighten all hardware at this time.
- 10. IMPORTANT!** Carefully close the tailgate to make sure the Taillight Guard does not interfere with tailgate. If so, remove Taillight Guard and adjust the Mounting Brackets to fit properly.
- Repeat steps 2-9 for passenger side Taillight Guard.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

(Driver Side Taillight Guard Installation Shown)

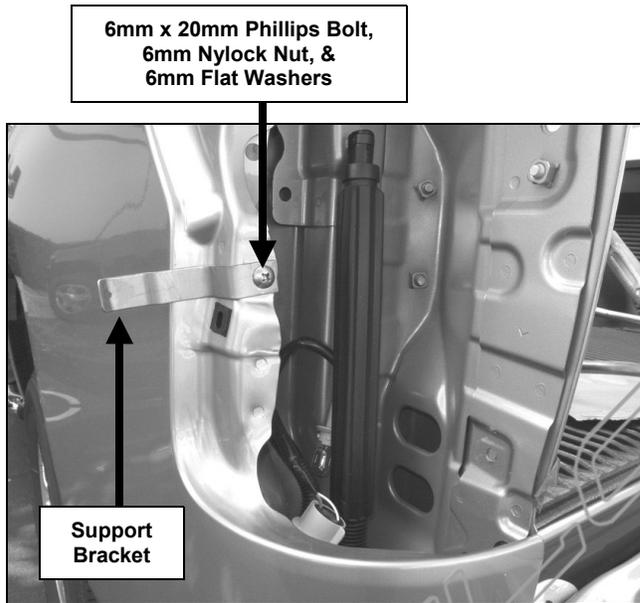


Figure 1

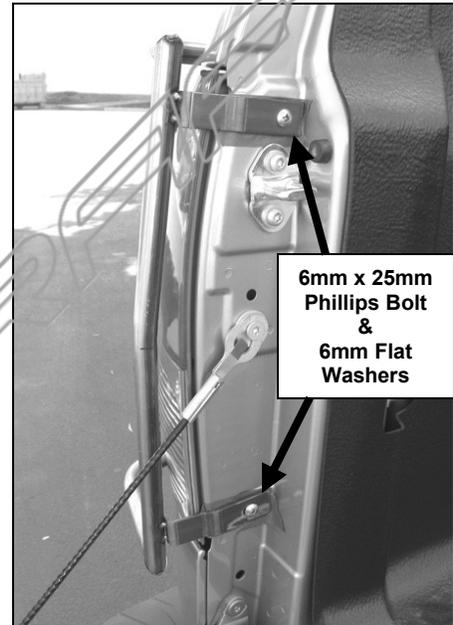


Figure 2

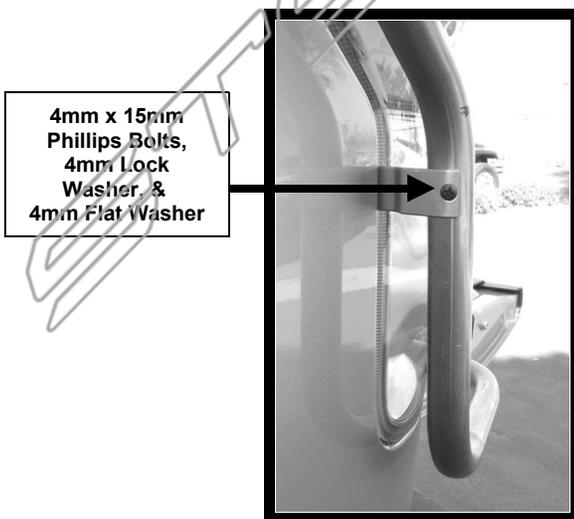


Figure 3

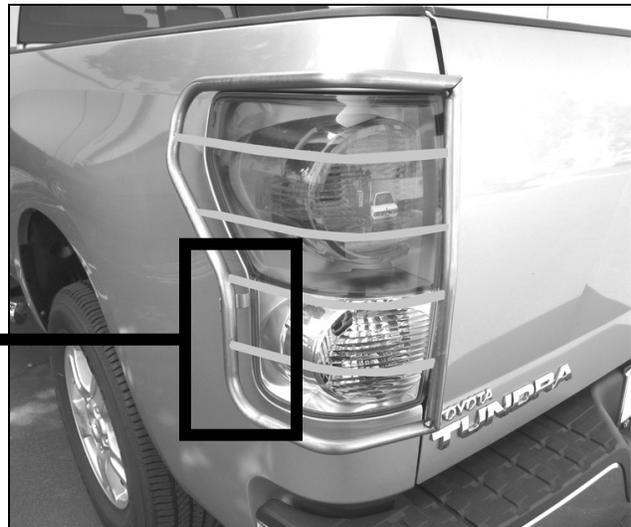


Figure 4

STEELCRAFT